



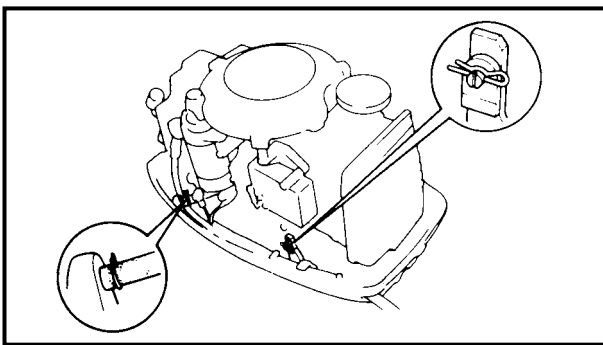
G30000-0

PREPARATION FOR OVERHAUL

1. Clean all dirt, mud, dust and foreign material from the engine before the engine is removed and disassembled.
2. To ensure that you can perform the work cleanly and efficiently, check that you have the proper tools and cleaning equipment before commencing engine removal and disassembly.
3. During engine disassembly, as parts are disassembled, clean them and place them in trays in their order of disassembly. This will speed up assembly and help ensure that all parts are correctly reinstalled.

NOTE:

When disassembling the engine, keep mated parts together, e.g., cylinder and piston and other parts that have been "mated" through normal wear. Mated sets should be re-used on reassembly, or replaced complete.



G40000-0

REMOVAL

1. Remove the electrical system parts referring to page 8-1.
2. Remove the fuel system parts referring to page 4-1.
3. Disconnect the hoses and control cables referring to the illustrations.
4. Remove the apron and power head installation bolts, and then remove the power head from the upper casing.

