



# 1992 • 1998

## PERSONAL WATERCRAFT

### SERVICE MANUAL

#### Foreword

This manual is designed primarily for use by Polaris personal watercraft service technicians in a properly equipped shop. Persons using this manual should have a sound knowledge of mechanical theory, tool use, and shop procedures in order to perform the work safely and correctly. The technician should read the text and be familiar with service procedures before starting the work. Certain procedures require the use of special tools. Use only the proper tools, as specified. Cleanliness of parts and tools as well as the work area is of primary importance.

This manual includes procedures for disassembly and reassembly, inspection, maintenance, component identification and unit repair, along with service specifications for all 1992 - 1998 Polaris personal watercraft. A table of contents is placed at the beginning of each chapter to aid the user in locating specific areas of information. The alphabetic index at the end of the manual will help the user find specific information quickly.

Care is taken to ensure that all information in this manual was technically correct at the time of publication. However, all materials and specifications are subject to change without notice.

Comments or suggestions about this manual may be directed to: Service Publications, Supervisor, Polaris Industries Inc., 1225 Highway 169 North, Minneapolis, MN 55441-5078.

Technical Training Center

Minneapolis, MN 55441

1992-1998 Personal Watercraft Service Manual (PN 9912201)

Printed in U.S.A.