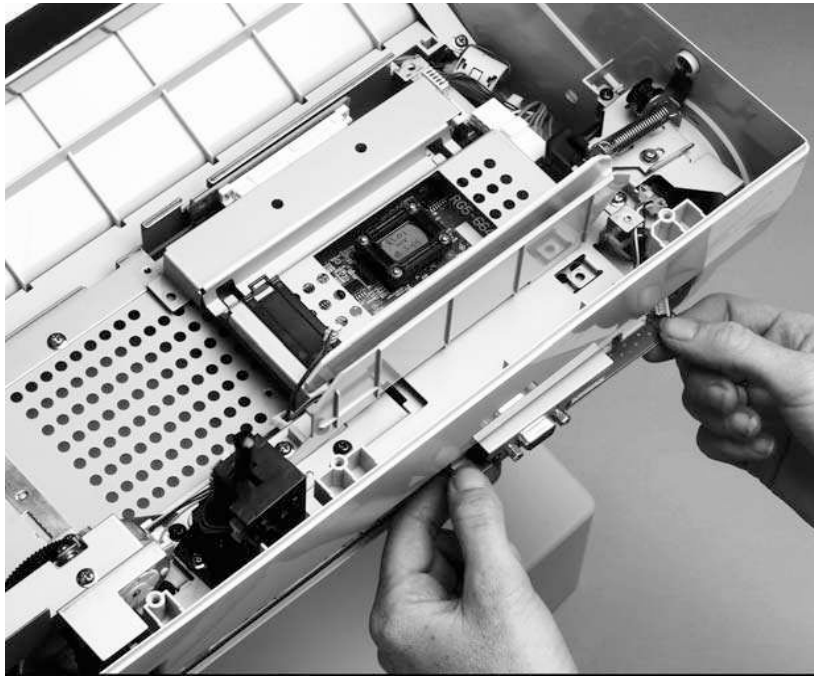


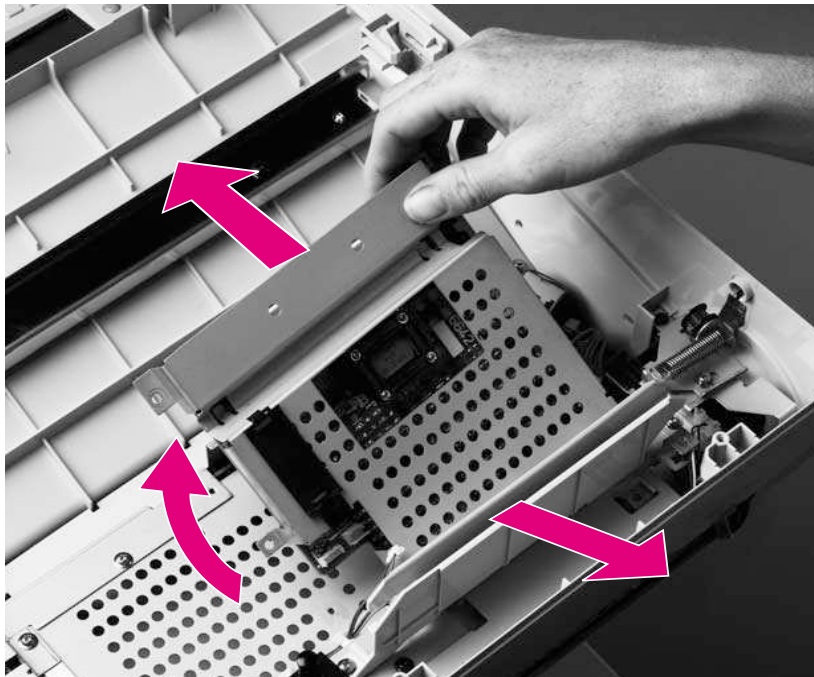
- 4 Reach through the copy processor board cavity, and grasp the scanner controller PCB.



**Figure 80.**

**Grasp the scanner controller PCB**

- 5 Slide the scanner controller away from the product to disconnect it. Then, tilt it upward, and lift it out of the scan unit.



**Figure 81.**

**Remove the scanner controller**

**WARNING!**

Do not bend or force the scanner controller PCB 40-pin connector. Before you seat the 40-pin connector, align the scanner controller PCB and verify that the connector pins are aligned.

**Reinstall Note**

Anytime the glass is removed and replaced, calibrate the ADF/scan unit. See **“Calibration”** on page 47.