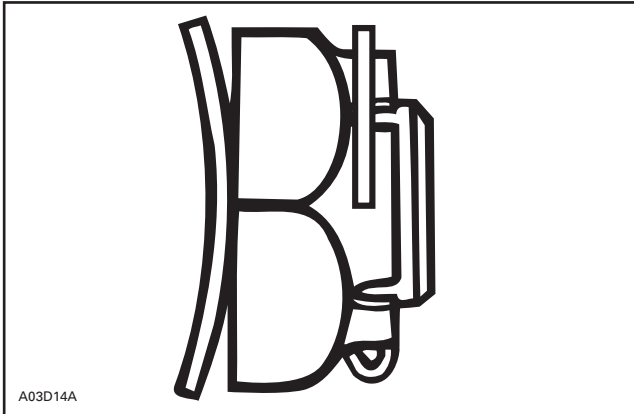


27, Conical Spring Washer

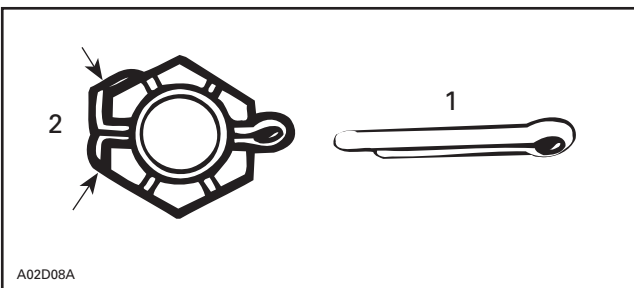
Install washer with its concave side towards drive pulley.



4, Upper Sprocket Castellated Nut

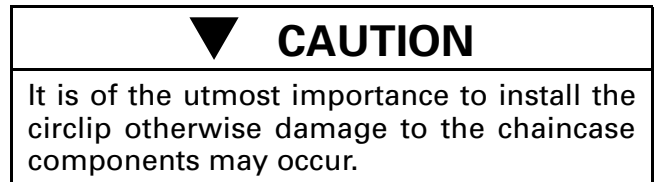
Torque to 45 to 90 N•m (33 to 66 lbf•ft).

Install new cotter pin in the position shown.



1. New
2. Fold cotter pin over castellated nut flats only

18, Circlip



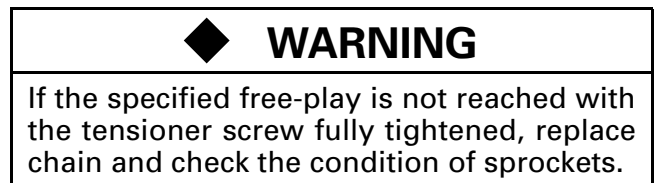
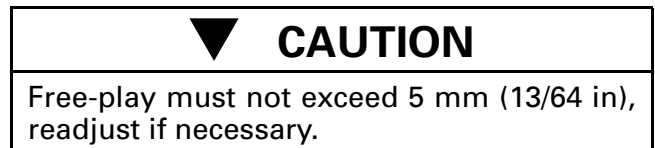
DRIVE CHAIN ADJUSTMENT

NOTE: Brake disc key must be in good condition before checking chain free play.

10, O-ring

Replace O-ring **no. 10** on tensioner adjustment screw. Fully tighten tensioner adjustment screw **by hand**, then back off only far enough for hair pin to engage in locking hole.

This initial adjustment should provide 3-5 mm (1/8-13/64 in) free-play when measured at the outer circumference of the brake disc.



22, Chaincase Oil

Pour 250 mL (8.5 fl. oz) of synthetic chaincase oil (P/N 413 8033 00) into chaincase.

NOTE: Chaincase oil capacity is 250 mL (8.5 fl. oz).
Check oil level with the dipstick then add if required. Remove metal particles from magnet.